

SPECIAL REPORT

Paper wrapping Firms invest for the big move away from poly **PAGE 28**

BUSINESS

Ace service The key to keeping customers is to keep them happy **PAGE 34**

LOGISTICS

A safe pair of hands? Don't let dodgy delivery firms ruin your rep **PAGE 38**

TECHNOLOGY

Not costing the earth Putting a price on energy saving systems **PAGE 54**

Printweek

OCTOBER & NOVEMBER 2021 £9



Grow back greener **PAGE 25**